

Installation Guideline

Miracote MPC Knockdown (Lace) Texture Nominal 3/32 Inch

Step#	Installation Steps	Installation Methods	Products & Mix Ratios	Theoretical Coverage Rates
	Mechanically Prepare and	a. Sandblasting or	Miracote MPC (Multipurpose Protective Coating) must be	
	Presaturate the Concrete Substrate	b. Shotblasting or	applied to a clean, sound, and mechanically prepared	N/A
1		c. Diamond grinding or	concrete substrate, as per ICRI's Technical Guide No.03732,	
	Note: Minimum (CSP) concrete surface profile	d. Other similar and approved	"Selecting and Specifying Concrete Surface Preparation".	
	of CSP-3 or higher is required depending on	mechanical methods.	Concrete substrate should be (SSD) Saturated Surface Dry	
	substrate conditions & coating requirements.	e. Saturate with potable water	with no standing water at the time of application.	
NOTE:	Climatic conditions that are associated with hi	gh rates of evaporation can dec	rease Miracote MPC working time.	
	Add 1 unit of Miracote MPC Retarder to increase valuable working time when these conditions are present or anticipated.			
	Apply 1st Miracote MPC Coat	a. Hand Trowel or	Blend: Miracote MPC Liquid Catalyst and Miracote MPC Powder	500 SF/Unit
		b. Magic trowel or	Mix Ratio: 5 Gal. Miracote MPC Liquid Catalyst to (2) 55 LB Bags	
		c. Squeegee or	Mix Option 1 (Not Pigmented)	
	Note 1: ColorPax-LIP (Liquid Integral Pigment)	d. Hopper Gun or	Mix Gray or White Regular MPC	
2	packs must be dispensed and mixed into the	e. Similar spray method	Mix Option 2 (Pigmented)	
	5 Gal. pail of Miracote MPC Liquid Catalyst.	(Low Pressure 8 -15 psi)	Mix Gray or White Regular Miracote MPC with (1) ColorPax-LIP Unit	
	Note 2: Color-Pax-LIP pigmented MPC colors			Note: Coverage can vary depending
	are based on use with White powder. The use	Note: Recommended nozzle		on surface profile & condition.
	of Gray powder will produce a different color.	tip size of 8mm or 1/4"		
	Apply 2nd Miracote MPC Coat	a. Hopper Gun or	Blend: Miracote MPC Liquid Catalyst and Miracote MPC Powder	500 SF/Unit
		b. Similar spray method	Mix Ratio: 5 Gal. Miracote MPC Liquid Catalyst to (2) 55 LB Bags	
3	Splatter Coat Surface - 70%	(Low Pressure 8 -15 psi)	Mix Option 1 (Not Pigmented)	
			Mix Gray or White Regular MPC	
		Note: Recommended nozzle	Mix Option 2 (Pigmented)	
		size of 8mm or 1/4"	Mix Gray or White Regular MPC with (1) ColorPax-LIP Unit	

For antiquing options with acid or water based stains/dyes, please review the IG's for Miracote Mirastain.

Choose any of the Miracote sealers or topcoats for best results depending on location, service, use and exposure. Refer to the Product Technical Data Sheets and Installation Guides for MiraGard Colorbond, MiraGard HDWB, MiraGard HD 400, MiraGard HD 100, MiraFlor WB, MiraThane WB, MiraFlor CQ Clear or MiraFlor Glazetop.

Note: Prior to starting the application of any Miracote Product or System be sure to read the Installation Guide(s), Product Data Sheets, MSDS and other pertinent documents published by Crossfield Product Corp. for information, including but not limited to, Precautions, Limitations, Disclaimers and Warranties.

Pay special attention to substrate moisture content, physical condition of the substrate, method(s) of surface preparation, surface restoration, detailing of cracks, joints, transitions and terminations, and any applicable specifications. Review carefully for unknown site conditions or defects.

The theoretical coverage rates stated in the Installation Guides are for estimating purposes only. Factors, such as, allowance for material waste, unusual or abnormal substrate conditions and other unforeseen job site conditions that may affect actual product yields are the responsibility of the installer.

